



| REF | PART NO. | QTY | DESCRIPTION      | NOTES  |
|-----|----------|-----|------------------|--|
| 1   | 477770   | 1   | Circulation pump |  |
| 2   |          | 1   | · Housing        |  |
| 3   | 1675808  | 1   | · Impeller       | Included in repair kit 3830711.  |
| 4   | 468249   | 1   | · Shaft          | Included in repair kit 3830711.  |
| 5   | 421549   | 1   | · Shaft          | Included in repair kit 3830711.  |
| 6   | 471497   | 1   | · O-ring         | Included in repair kit 3830711.  |
| 7   | 1674237  | 1   | · Cover          | Included in repair kit 3830711.  |
| 8   | 471495   | 1   | · Lock spring    | Included in repair kit 3830711.  |
| 9   | 1676432  | 1   | · Sealing ring   | Included in repair kit 3830711.  |
| 10  | 958811   | 1   | · Sealing ring   | Included in repair kit 3830711.  |
| 11  | 471499   | 1   | · Ball bearing   | Included in repair kit 3830711.  |
| 12  | 471493   | 1   | · Lock ring      | Included in repair kit 3830711.  |
| 13  | 471501   | 1   | · Gear           |  |
| 14  | 11992    | 1   | · Gasket         |  |
| 15  | 947107   | 1   | · Flange screw   |  |
|     | 849971   | 1   | Plug             | Plug 849971 should be used at marine engines. Screw 947107 should be dismantled. |
| 16  | 276942   | 1   | Coolant pump kit | SEE GROUP 99   |